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RBE105-31781W2-23
Job Sheet 185445



Part No: RBE105-31781W2-23

Job Qty: 2 ea

Part Name: 020.01 Cutter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/26/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE105-31781W2 Rev.0 IPP Rev. A 18.10.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	2 pcs	11/9/18	11/9/18	0.00	0.20	Small Fab-3		MLL DAS
120	QC	2 pcs	11/9/18	11/9/18	0.00	0.00	QC5		30
130	Packaging	2 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-1		9-89
140	QC21-SA	2 Ea	11/9/18	11/9/18	0.00	0.00	QC21		21 DEC 7 1 2018

Part Op
Descriptions: 110 - 1-Laser engrave P/N "020.01" as per DWG.

GA 138

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RI000293	Cutter	2 (1 ea)	90-Start up Operation	5138816

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RI000293	2	0	0

Part Specifications

Specifications could not be found.



Container No: S139682



Part: RBE105-31781W2-23

Job No: 185445

Serial No/Batch: S139682

Revision: 0

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Plex 10/26/18 12:36 PM Dart.lajeunesse.marie

Date: 12/20/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

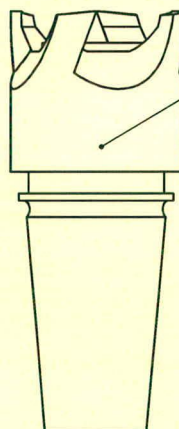
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition			Completed By		
							Lead hand / Supervisor Approval Verification		
							QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
OTHER :									

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED



LASER ENGRAVE P/N, "020.01"



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 185445 MW

187026

-23

020.01 CUTTER

DART AEROSPACE	
TITLE CUTTING TOOL	
DWG NO. RBE105-31781W2-23	REV
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED:	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR:	USED ON MODEL
APPROVED:	EC145, H145
SCALE 1:1	DATE 04/08/2017
SHEET 11 OF 12	

